

Jaune



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D206-642-314
Job Sheet 201539



Part No: D206-642-314 **Job Qty:** 1 pcs

Part Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 10/7/19 **Job Tracking No:**

Due Date: 11/7/19 **Created By:** Marie Lajeunesse

Type: Stock **Description:**

Note: DWG REV Q SHEETS 29-30 IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		11/7/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		

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Container No: S230647

Part: D206-642-314

Job No: 201539

Serial No/Batch: S230647

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/04/17, TGA-STC SH98-

NOV 11 2019

S228384RH

10/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	1 pcs	11/7/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS 14
				QC 4 - 75	78 NOV 8 2019
				QC 4 - 78	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	11/7/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 NOV 14 2019
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21 NOV 14 2019
					9-89
135 DC - 1 - B4B	1 pcs	11/7/19	0.00 0.00	DC - 1 - B4B	DAS 21 NOV 14 2019
				DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	11/7/19	0.00 0.00	QC 21 - FG - 21	DAS 21 NOV 14 2019
				QC 21 - FG - 70	9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-314 Location:

_____ PPP Rev: _____

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135 - Document Control Photocopy bluefile and create labels per PPP D206-642-314 CHG001

140 - QC21- Final Inspection - Work Order Release

012841

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5214966
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5211539
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5207679
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5205230
AN5-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5167553
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5003926
D206-642-351	Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228384
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5225638
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5224622
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5169205
D2932-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220711
D2933-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5221118
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5214496
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5219250
D2938-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220917
D2939-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5221463
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5223936
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5207076
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	6199378
D3457-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5216481
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5218152
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5225610
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5225047
NAS1149C0463R Washer (AN960C416)		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5104323
NAS1149D0363J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5228336
NAS1149D0463J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5225544
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5174288

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	77	0
	AN4-6A	12	406	0
	AN4C5A	1	59	0
	AN5-10A	4	160	0
	AN5-11A	8	61	0
	AN5-12A	4	226	0
	D206-642-351	1	2	0
	D206-648-013	1	1	0
	D2652	16	153	0
	D2712	10	279	0
	D2932-2	1	7	0
	D2933-2	1	7	0
	D2934	2	48	0
	D2935	2	58	0
	D2938-2	1	7	0
	D2939-2	1	8	0
	D3407-043	1	6	0
	D3413-1	1	16	0
	D3456-1	1	148	0
	D3457-1	2	76	0
	MS21042L3	8	3,249	0
	MS21042L4	12	1,579	0
	MS21043-4	1	490	0
	NAS1149C0463R	1	196	0
	NAS1149D0363J	8	538	0
	NAS1149D0463J	24	2,589	0
	NAS1149D0563J	8	1,218	0
Part Specifications				
Specifications could not be found.				

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐		MRB (QS1042)																													
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition																													
Description Work Order Deviation																																			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Mislabeled	Fit/Function	Off-set/Set-up																																	
Other/Details:																																			
Completed By		Lead hand / Supervisor																																	
QC / QA Coordinator																																			

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
	1	1	1	1					-X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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